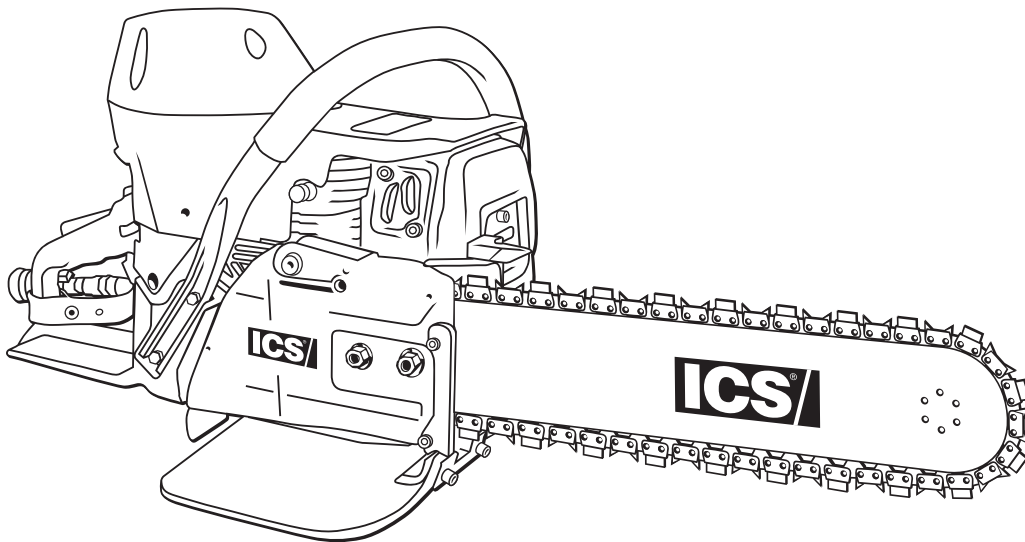




# Replacement Parts & Accessories Price List



## 680GC Gas Concrete Saw

Serial numbers starting with 967 & 977

Effective July 1, 2015

|

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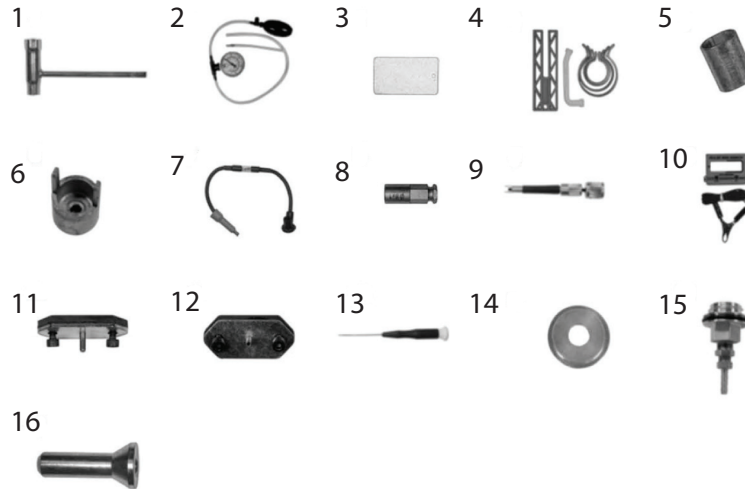
## 680GC Gas Concrete Saw

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Crankcase Assembly - Serial numbers starting 967	H	11
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# SERVICE ITEMS

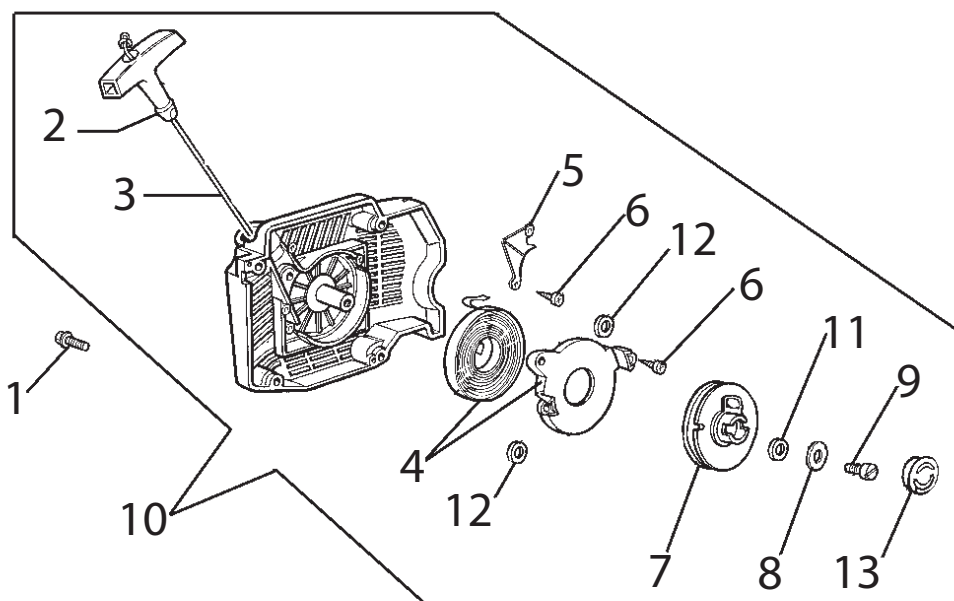
## 680GC Gas Concrete Saw

**For saws with serial number starting 967 & 977**



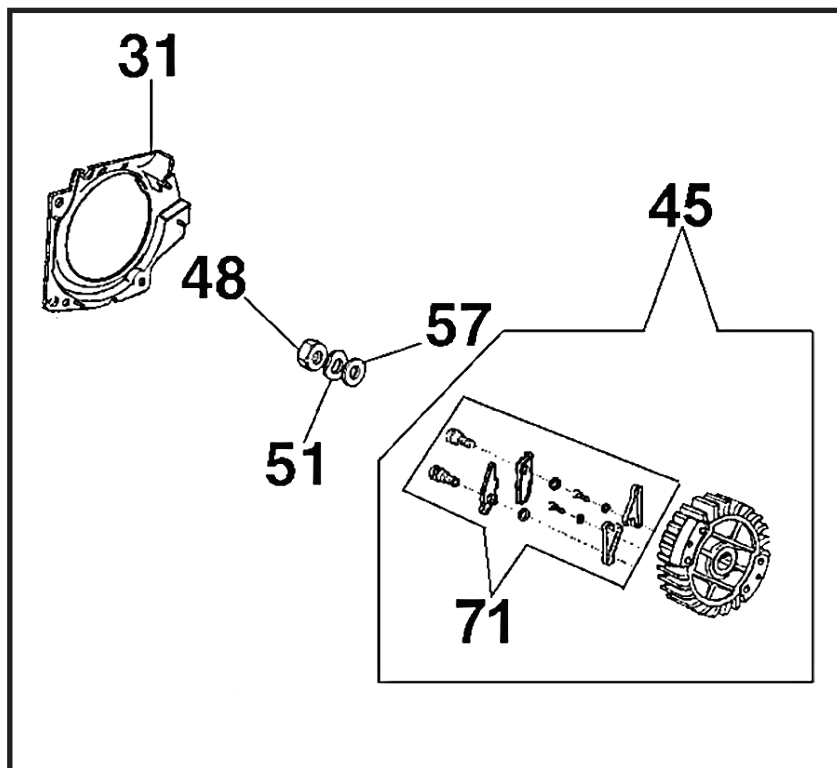
Key #	Part No.	Description	MSRP
Above	71700	Gas Saw Service Tool Kit, includes all items shown above	\$805.00
1	71521	Scrench 13-19 mm	\$11.40
2	71541	Pressure Gauge Bulb	\$50.75
3	71542	Coil/Flywheel Timing Shim	\$6.25
4	71543	Cylinder Assembly Clamps & Piston Stop	\$11.40
5	71544	Manifold Assembly Tool	\$8.30
6	71546	Shock Absorber Tool	\$23.85
7	71547	Spark Tester	\$49.70
8	71548	Flywheel Disassembly Tool	\$34.20
9	71550	Limiter Cap Puller	\$96.30
10	71565	Electronic Tachometer	\$260.85
11	71569	Induction Seal Flange with Screws	\$9.85
12	71570	Exhaust Seal Flange with Screws	\$20.70
13	71573	Tuning Screwdriver	\$14.50
14	73461	Flywheel Puller	\$141.80
15	73425	Fuel Tank Pressure Cap	\$82.80
16	73462	Main Bearing Driver Tool	\$41.40
Not Shown	71734	Gasket Set	\$34.20
Not Shown	70249	14T Bar Nose Sprocket Repair Kit	\$39.33
Not Shown	71625	Carburetor Tuning Kit	\$107.65
Not Shown	571227	2-Stroke Oil, 50:1 Mix, 2.6 oz (6-Pack)	\$12.52
Not Shown	571228	2-Stroke Oil, 50:1 Mix, 2.6 oz (158 ml) (24-Pack)	\$47.61

## For saws with serial number starting 967 & 977



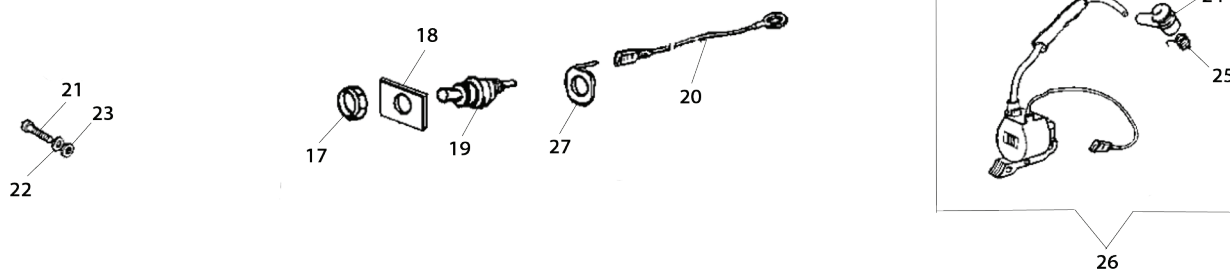
Key #	Part No.	Description	MSRP
A01	73230	Screw	\$0.65
A02	530208	Starter Rope Handle	\$6.25
A03	73904	Starter Rope	\$2.10
A04	531103	Starter Coil Spring & Housing	\$21.75
A05	71451	Starter Case Plate	\$1.60
A06	505380	Screw	\$0.40
A07	528661	Starter Rope Pulley	\$17.60
A08	73905	Starter Pulley Washer	\$0.65
A09	73907	Starter Pulley Screw	\$0.65
A10	528637	Starter Cover Assembly	\$102.50
A11	530367	Starter Assembly Washer	\$0.65
A12	532026	Spring Housing Washer	\$1.20
A13	508853	Starter Assembly Cap	\$2.35

**For saws with serial number starting 967 & 977**



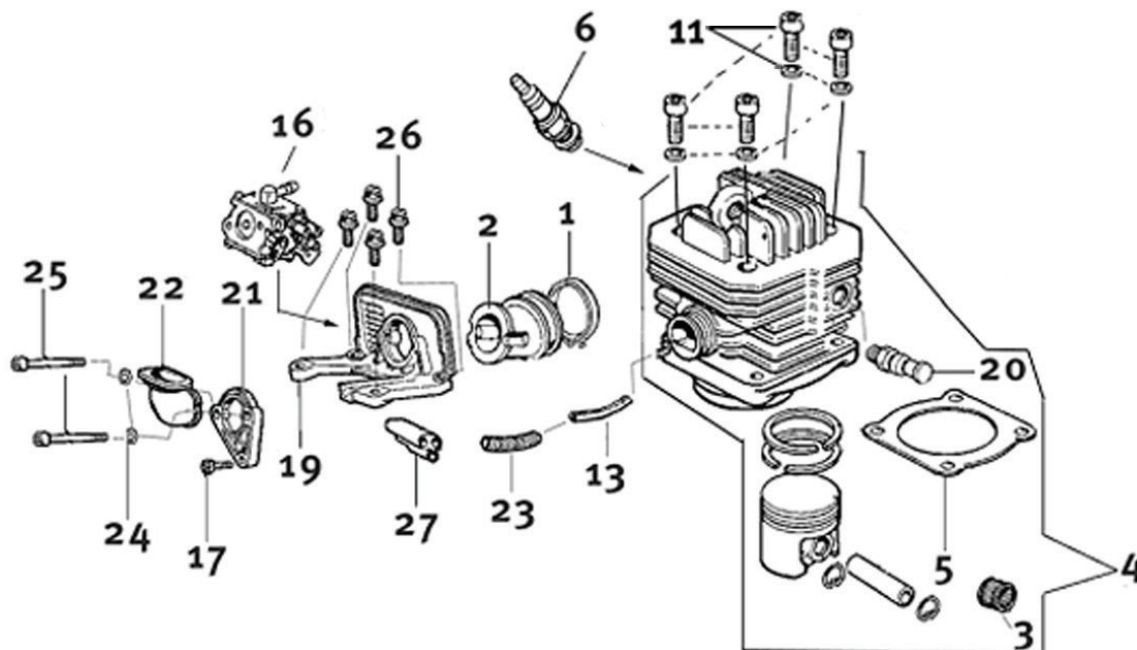
Key #	Part No.	Description	MSRP
B31	531109	Flywheel Shroud	\$5.70
B45	528651	Flywheel Assembly	\$112.85
B48	73891	Nut	\$1.20
B51	73911	Washer	\$0.65
B57	73912	Washer	\$0.65
B71	509163	Starter Pawl Assembly	\$27.95
Not Shown	71734	Gasket Set	\$34.20

## For saws with serial number starting 967 & 977



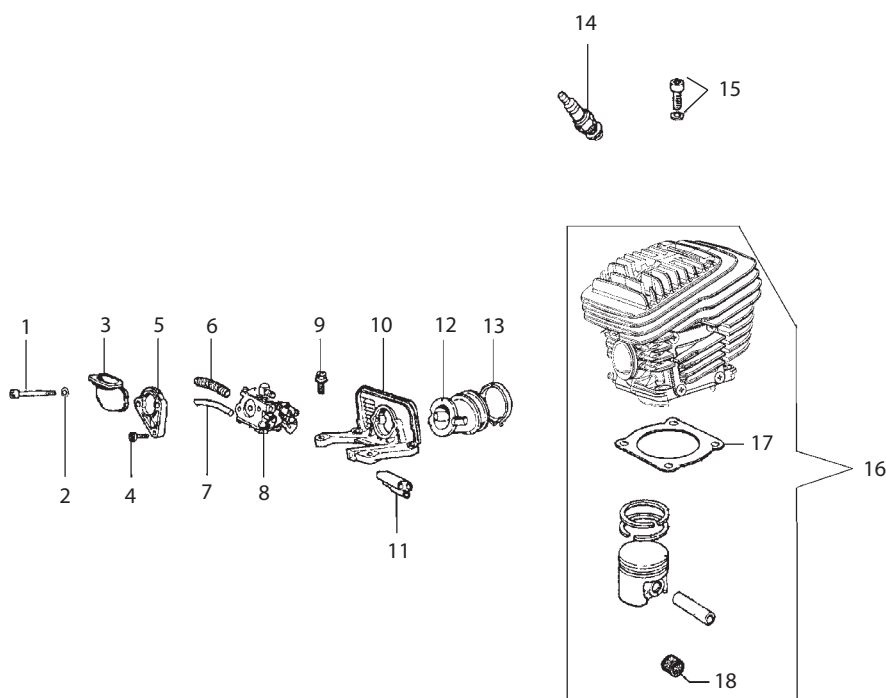
Key #	Part No.	Description	MSRP
C17	73239	Ignition Toggle Switch Nut	\$2.05
C18	73238	Ignition Toggle Plate On/Off	\$2.05
C19	73237	Switch, Ignition Toggle	\$11.40
C20	73919	Ignition Toggle Cable	\$5.20
C21	73914	Screw	\$0.85
C22	73285	Washer	\$0.75
C23	73890	Washer	\$0.65
C24	73241	Spark Plug Boot with Spring	\$13.50
C25	73917	Spark Plug Spring	\$3.15
C26	528639	Ignition Coil with Spark Plug Lead & Primary	\$119.05
C27	71449	Toggle Switch Connecting Plate	\$2.10

**For saws with serial numbers starting 967.**  
**(see page 6 for serial number starting 977)**



Key #	Part No.	Description	MSRP
D01	545870	Intake Manifold Clamp	\$10.35
D02	73868	Intake Manifold	\$13.50
D03	73869	Wrist Pin Needle Bearing	\$18.65
D04	71413	Complete Piston/Cylinder Assembly	\$312.60
D05	71412	Cylinder Base Gasket Assembly	\$11.40
D06	514770	Spark Plug	\$4.70
D11	73874	Cylinder Bolt	\$0.90
D13	73898	Carburetor Pulse Tube	\$2.60
D16	528628	Carburetor, Walbro WJ-122	\$141.80
D17	73901	Intake Manifold Flange Screw	\$0.65
D19	73895	Carburetor Support Bracket	\$15.55
D20	71642	Decompression Valve	\$27.95
D21	73947	Intake Manifold Flange	\$18.65
D22	71735	Intake Manifold	\$11.40
D23	73888	Carburetor Spring	\$1.20
D24	73897	Washer	\$0.65
D25	505469	Screw & Washer	\$1.20
D26	73866	Screw	\$0.65
D27	517547	Screw Guide	\$3.65

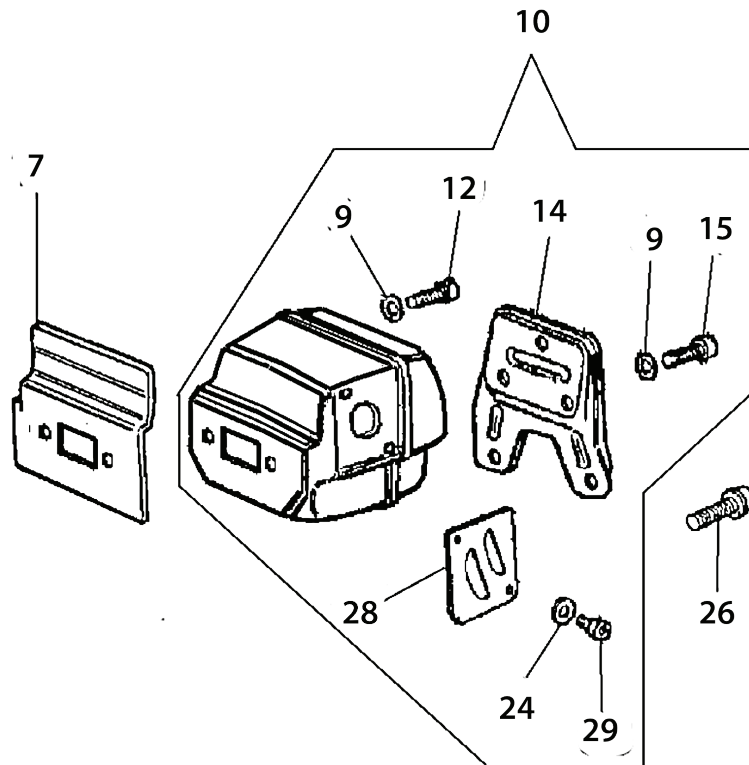
## For saws with serial numbers starting 977. (see page 5 for serial number starting 967)



Key #	Part No.	Description	MSRP
D01	505469	Screw & Washer	\$1.20
D02	73897	Washer	\$0.65
D03	71735	Intake Manifold	\$11.40
D04	73901	Intake Manifold Flange Screw	\$0.65
D05	73947	Intake Manifold Flange	\$18.65
D06	73888	Carburetor Spring	\$1.20
D07	545877	Carburetor Pulse Tube	\$2.60
D08	528628	Carburetor, Walbro WJ-122A	\$141.80
D09	73866	Screw	\$0.65
D10	73895	Carburetor Support Bracket	\$15.55
D11	517547	Screw Guide	\$3.65
D12	73868	Intake Manifold	\$13.50
D13	545870	Intake Manifold Clamp	\$10.35
D14	514770	Spark Plug	\$4.70
D15	73874	Cylinder Bolt	\$0.90
D16	548084	Complete Piston/Cylinder Assembly	\$314.65
D17	545874	Gasket, Base	\$9.85
D18	73869	Wrist Pin Needle Bearing	\$18.65

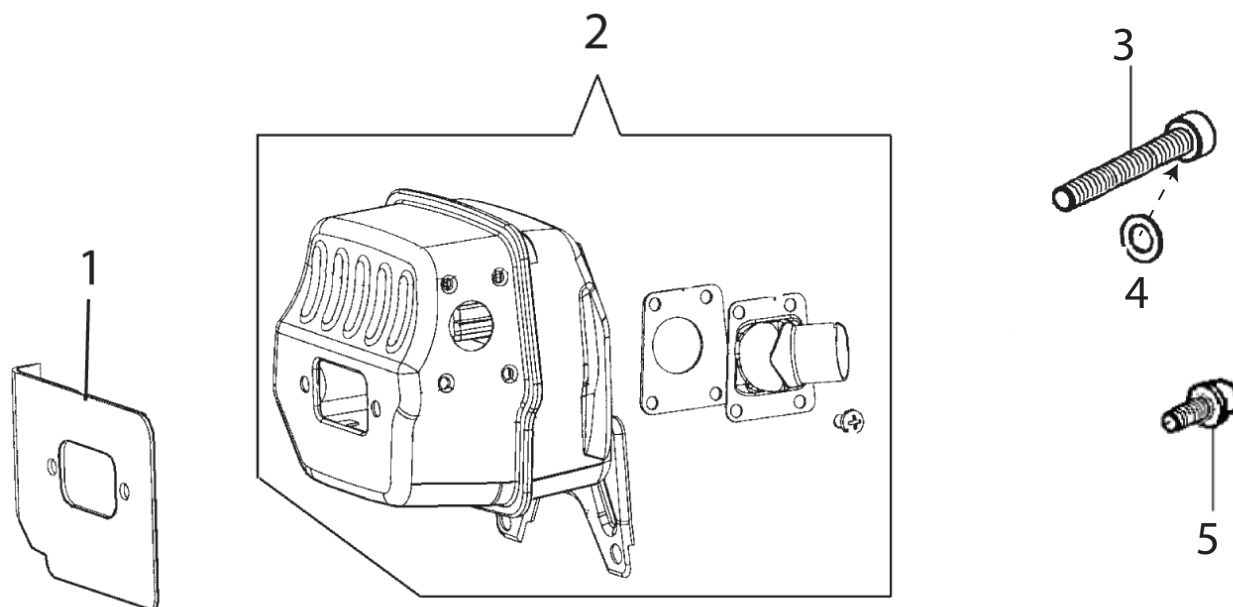


**For saws with serial numbers starting 967.**  
**(see page 8 for serial number starting 977)**



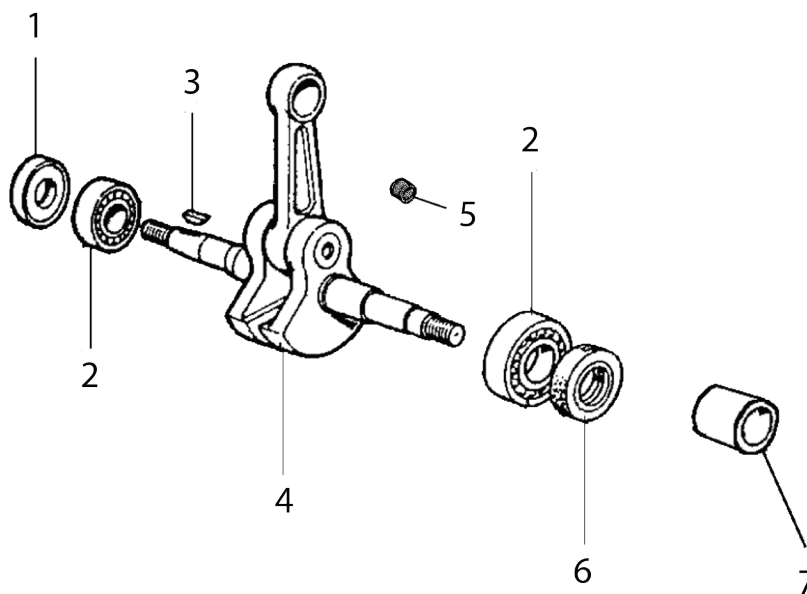
Key #	Part No.	Description	MSRP
E07	73881	Cylinder to Muffler Gasket	\$4.15
E09	73327	Serrated Washer	\$0.50
E10	71411	Muffler Assembly	\$97.30
E12	73883	Muffler Mounting Screw	\$0.90
E14	73884	Muffler Support Bracket	\$11.40
E15	73885	Muffler Support Bracket Screw	\$1.20
E24	73897	Washer	\$0.65
E26	73866	Screw	\$0.65
E28	71481	Muffler Deflector	\$5.20
E29	71482	Screw	\$0.65

**For saws with serial numbers starting 977.**  
**(see page 7 for serial number starting 967)**



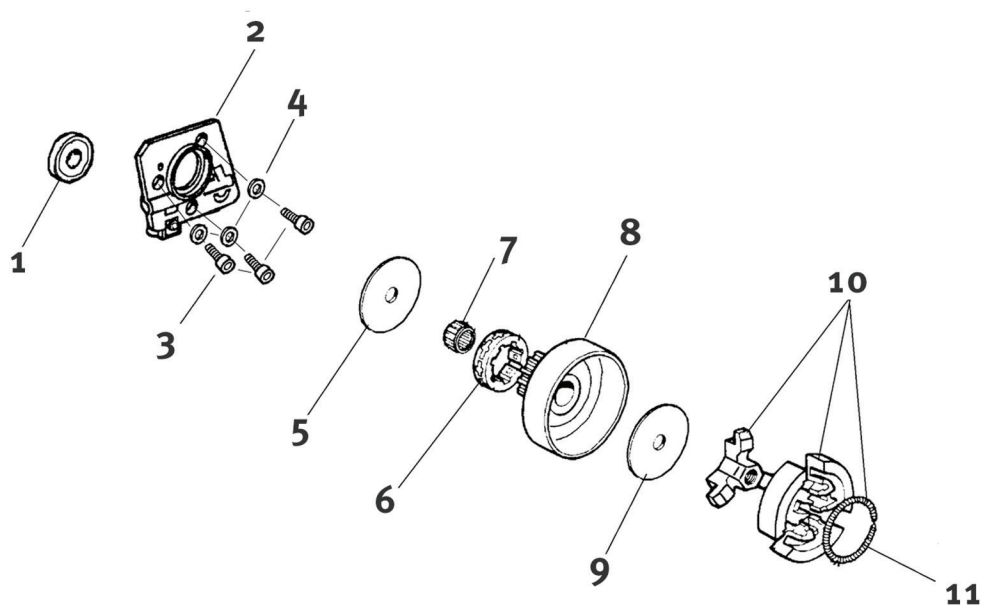
Key #	Part No.	Description	MSRP
E01	545875	Cylinder to Muffler Gasket	\$4.15
E02	545872	Muffler Assembly	\$124.20
E03	73883	Screw	\$0.90
E04	73327	Washer	\$0.50
E05	73866	Screw	\$0.65

## For saws with serial number starting 967 & 977



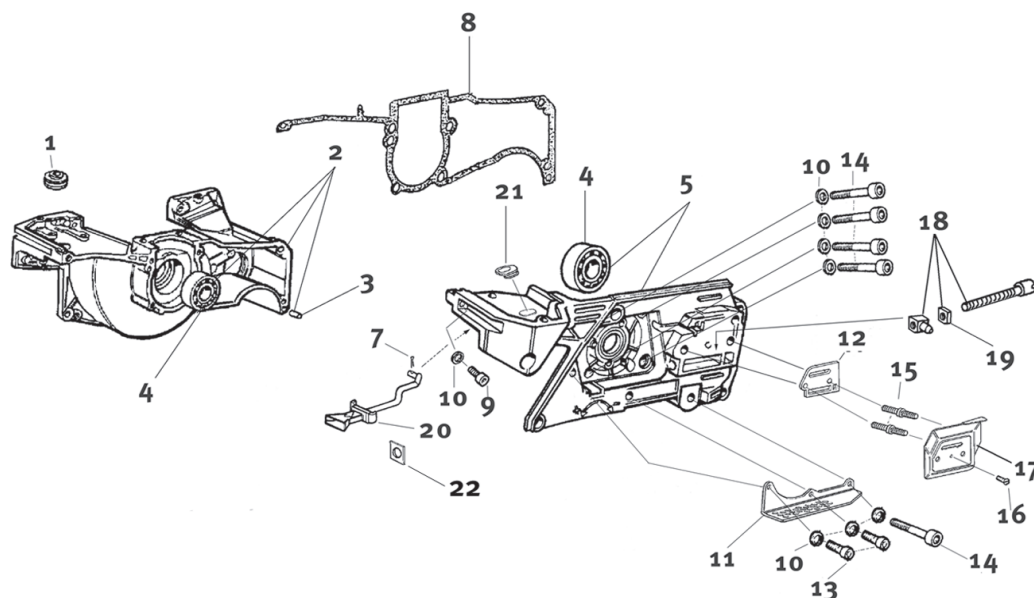
Key #	Part No.	Description	MSRP
F01	73877	Crankshaft Seal Flywheel Side	\$6.00
F02	73209	Crankshaft Bearing	\$16.00
F03	73878	Crankshaft Flywheel Woodruff Key	\$2.00
F04	71410	Crankshaft Assembly	\$204.00
F05	73869	Wrist Pin Needle Bearing	\$18.00
F06	73289	Crankshaft Seal Clutch Side	\$6.00
F07	71452	Crankshaft Bushing	\$17.00

## For saws with serial number starting 967 & 977



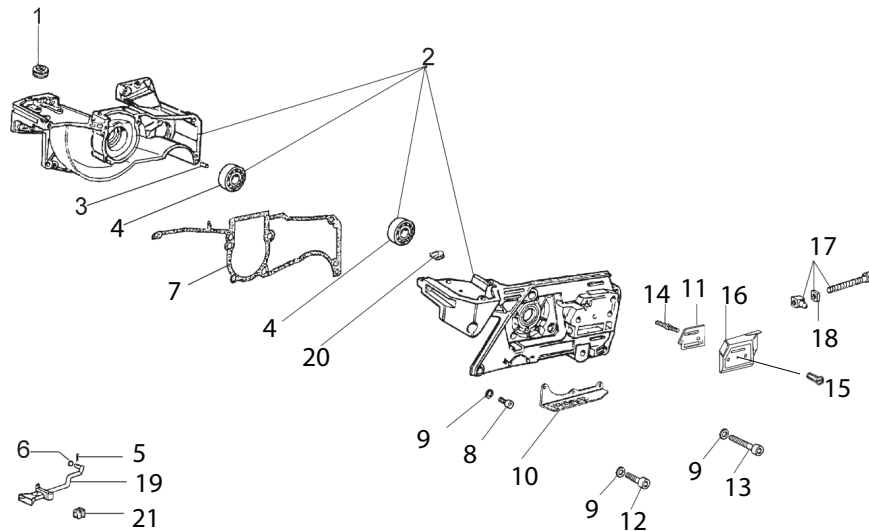
Key #	Part No.	Description	MSRP
G01	73931	Outer Crankcase Seal, Clutch Side	\$8.30
G02	73949	Outer Crankcase Seal Body	\$33.15
G03	73940	Bolt	\$1.20
G04	73285	Washer	\$0.75
G05	73945	Clutch Spacer Washer	\$4.70
G06	70949	8T Rim Sprocket Kit	\$20.70
G07	73939	Clutch Needle Bearing	\$11.40
G08	71520	Clutch Drum Assembly	\$52.80
G09	73941	Clutch Spacer Washer, Inside	\$4.15
G10	71419	Clutch Assembly	\$39.35
G11	73943	Clutch Spring	\$7.25

**For saws with serial numbers starting 967.  
(see page 12 for serial number starting 977)**



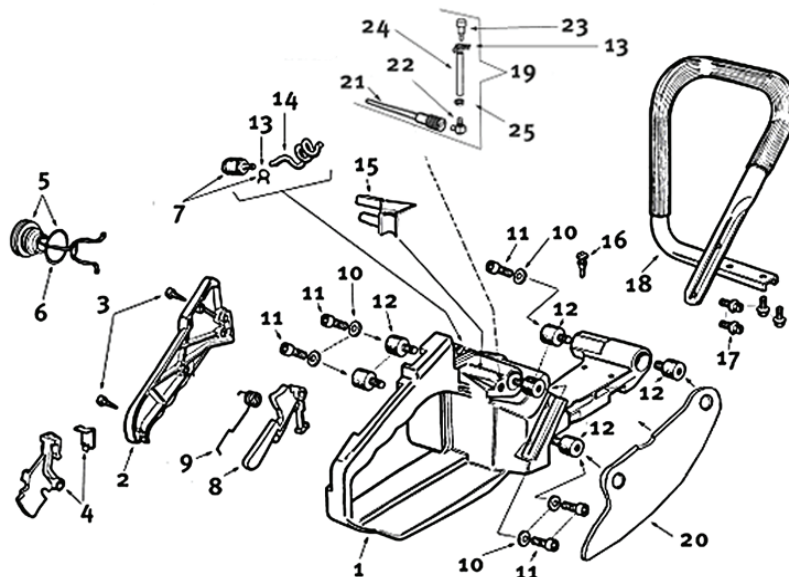
Key #	Part No.	Description	MSRP
H01	73390	Fuel Line Grommet, Crankcase	\$1.80
H02 & H05	528653	Crankcase Assembly, right & left	\$315.70
H03	73281	Crankcase Dowel Pin	\$0.75
H04	73209	Crankshaft Bearing	\$16.60
H07	73927	Choke Lever Split Pin	\$0.65
H08	73934	Crankcase Gasket	\$13.50
H09	73930	Crankcase Bolt	\$1.20
H10	73897	Washer	\$0.65
H11	528657	Chain Guard	\$16.60
H12	71740	Bar Mount Pad Spacer	\$39.35
H13	73397	Cover Guard Mounting Bolt	\$0.65
H14	73379	Screw	\$0.65
H15	73933	Bar Mounting Stud	\$5.20
H16	73284	Screw	\$0.75
H17	71738	Bar Mount Pad Cover Plate	\$17.60
H18	73935	Premium Tensioner Kit	\$12.45
H19	73936	Tensioner Screw Retainer	\$9.35
H20	530469	Choke Lever	\$2.65
H21	531107	Crankcase Grommet, Right Side	\$4.70
H22	73955	Choke Lever Bushing	\$1.55

**For saws with serial numbers starting 977.**  
**(see page 11 for serial number starting 967)**



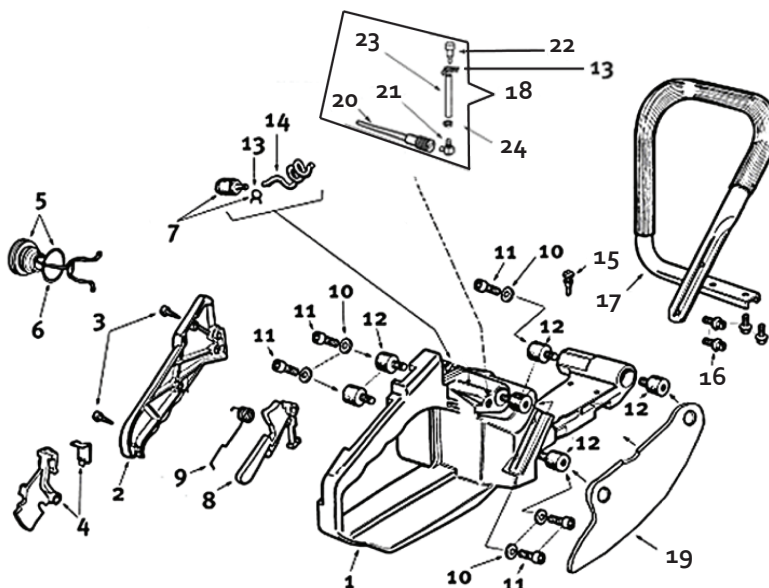
Key #	Part No.	Description	MSRP
H01	73390	Fuel Line Grommet, Crankcase	\$1.70
H02	545967	Crankcase Assembly, right & left	\$300.00
H03	73281	Crankcase Dowel Pin	\$.70
H04	545969	Crankshaft Bearing	\$15.00
H05	73927	Choke Lever Split Pin	\$.60
H06	548526	O-ring	\$.30
H07	545968	Crankcase Gasket	\$13.00
H08	73930	Crankcase Bolt	\$1.15
H09	73897	Washer	\$.60
H10	528657	Chain Guard	\$16.00
H11	71740	Bar Mount Pad Spacer	\$38.00
H12	73397	Cover Guard Mounting Bolt	\$.60
H13	73379	Screw	\$.60
H14	73933	Bar Mounting Stud	\$5.00
H15	73284	Screw	\$.70
H16	71738	Bar Mount Pad Cover Plate	\$17.00
H17	73935	Premium Tensioner Kit	\$12.00
H18	73936	Tensioner Screw Retainer	\$9.00
H19	530469	Choke Lever	\$2.55
H20	531107	Crankcase Grommet, Right Side	\$4.50
H21	73955	Choke Lever Bushing	\$1.45

**For saws with serial numbers starting 967.**  
**(see page 14 for serial number starting 977)**



Key #	Part No.	Description	MSRP
I01	528655	Fuel Tank Assembly	\$125.25
I02	531105	Rear Handle Half	\$11.40
I03	73976	Screw	\$1.15
I04	530479	Throttle Lever	\$10.35
I05	530471	Fuel Cap Assembly, with Outer Seal Ring	\$10.35
I06	73448	Fuel Cap O-Ring	\$17.60
I07	73459	Fuel Filter	\$17.10
I08	532028	Trigger Lockout Lever	\$4.15
I09	73988	Trigger Lockout Lever Spring	\$5.20
I10	73897	Washer	\$0.65
I11	73982	Screw	\$0.65
I12	73980	Shock Absorber	\$12.45
I13	71588	Clip, Fuel Filter	\$1.20
I14	73375	Fuel Line	\$22.80
I15	71745	Shock Absorber, Rear Handle	\$2.60
I16	73270	Bumper, Shock Absorber, Fuel Tank Top	\$2.60
I17	73983	Front Handle Bolt	\$0.65
I18	545971	Front Handle	\$94.20
I19	71748	Fuel Breather Complete	\$17.60
I20	71766	Water Deflector, Bottom	\$12.45
I21	71751	Breather Tube Body	\$9.35
I22	71759	Breather Tube Elbow	\$4.70
I23	71761	Fuel Breather, Remote	\$9.35
I24	71777	Breather Tube Extension	\$4.15
I25	71760	Tube Clamp	\$0.65

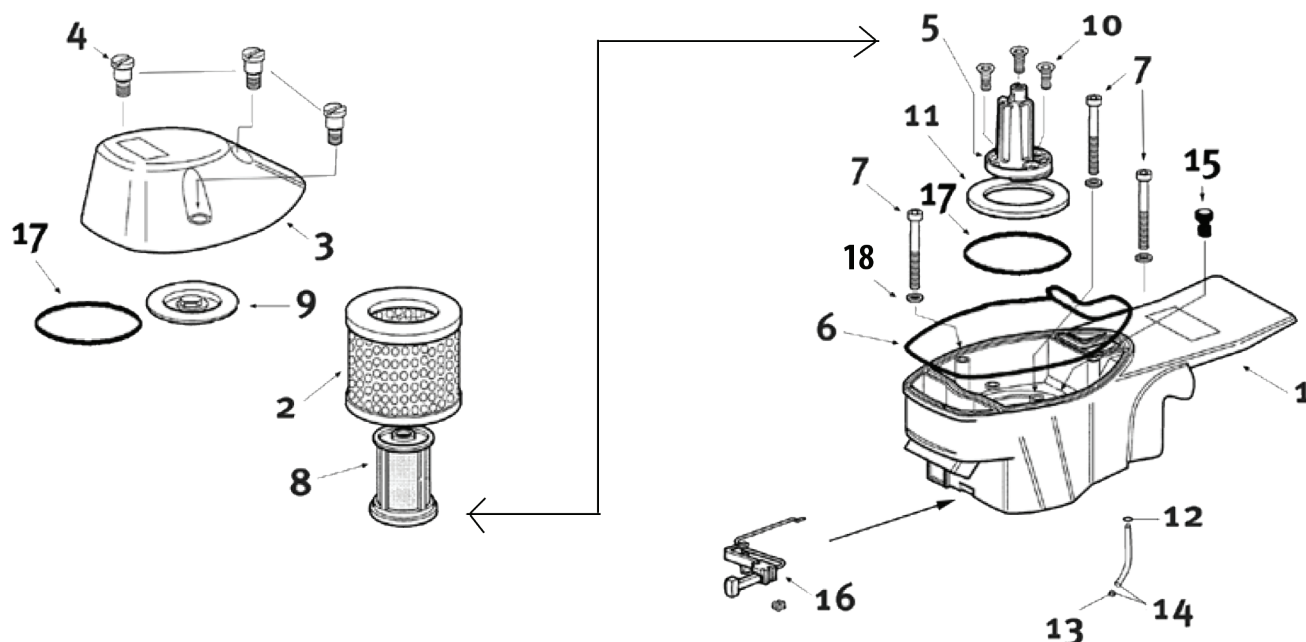
**For saws with serial numbers starting 977.  
(see page 13 for serial number starting 967)**



Key #	Part No.	Description	MSRP
I01	528655	Fuel Tank Assembly	\$125.25
I02	531105	Rear Handle Half	\$11.40
I03	73976	Screw	\$1.15
I04	530479	Throttle Lever	\$10.35
I05	530471	Fuel Cap Assembly, with Outer Seal Ring	\$10.35
I06	73448	Fuel Cap O-Ring	\$17.60
I07	73459	Fuel Filter	\$17.10
I08	532028	Trigger Lockout Lever	\$4.15
I09	73988	Trigger Lockout Lever Spring	\$5.20
I10	73897	Washer	\$0.65
I11	73982	Screw	\$0.65
I12	73980	Shock Absorber	\$12.45
I13	71588	Clip, Fuel Filter	\$1.20
I14	73375	Fuel Line	\$22.80
I15	73270	Bumper, Shock Absorber, Fuel Tank Top	\$2.60
I16	73983	Front Handle Bolt	\$0.65
I17	545971	Front Handle	\$94.20
I18	71748	Fuel Breather Complete	\$17.60
I19	71766	Water Deflector, Bottom	\$12.45
I20	71751	Breather Tube Body	\$9.35
I21	71759	Breather Tube Elbow	\$4.70
I22	71761	Fuel Breather, Remote	\$9.35
I23	71777	Breather Tube Extension	\$4.15
I24	71760	Tube Clamp	\$0.65

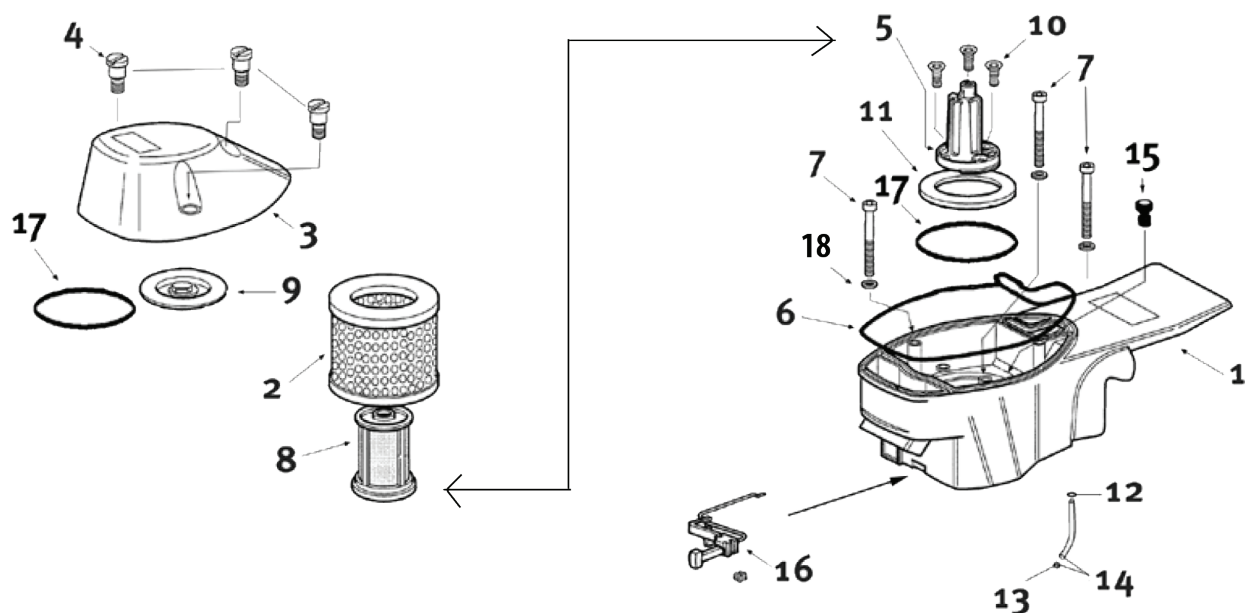


**For saws with serial numbers starting 967.  
(see page 16 for serial number starting 977)**

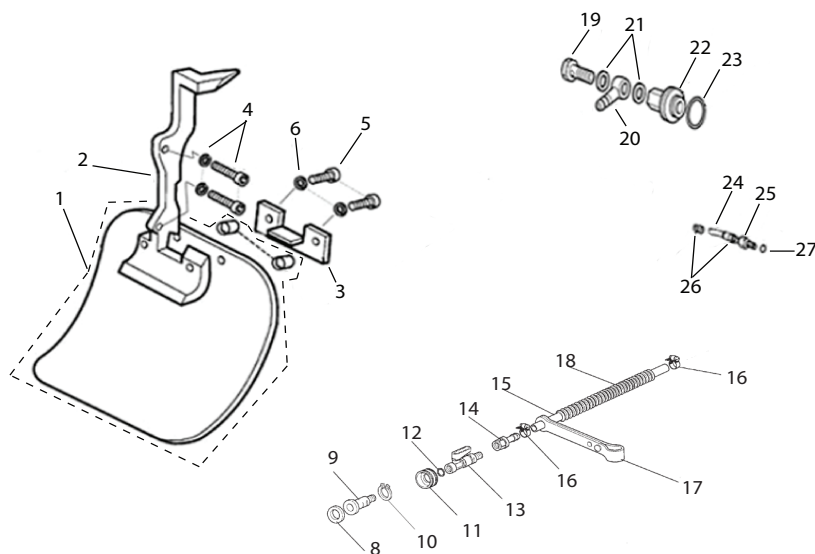


Key #	Part No.	Description	MSRP
J01	71754	Cylinder Cover Assembly	\$52.80
J02	71752	Air Filter Canister, Polyester	\$20.70
J03	530473	Air Filter Cover	\$21.75
J04	73992	Filter Cover Screw	\$2.85
J05	73338	Filter Support	\$34.20
J06	71756	Filter Cover Gasket	\$11.40
J07	71771	Screw, Cylinder Cover, Long, Socket Head	\$1.60
J08	73336	Prefilter Plastic, Secondary Filter	\$11.40
J09	71758	Air Filter Flange	\$11.95
J10	73337	Filter Support Screw	\$0.65
J11	73335	Filter Canister Gasket	\$8.30
J12	71472	O-Ring	\$0.65
J13	71760	Tube Clamp	\$0.65
J14	505382	Compensator Tube	\$3.65
J15	71763	Breather Grommet	\$0.65
J16	71750	Throttle Assembly	\$11.40
J17	73331	O-Ring, Air Filter	\$2.10
J18	73897	Washer	\$0.65

**For saws with serial numbers starting 977.**  
**(see page 15 for serial number starting 967)**



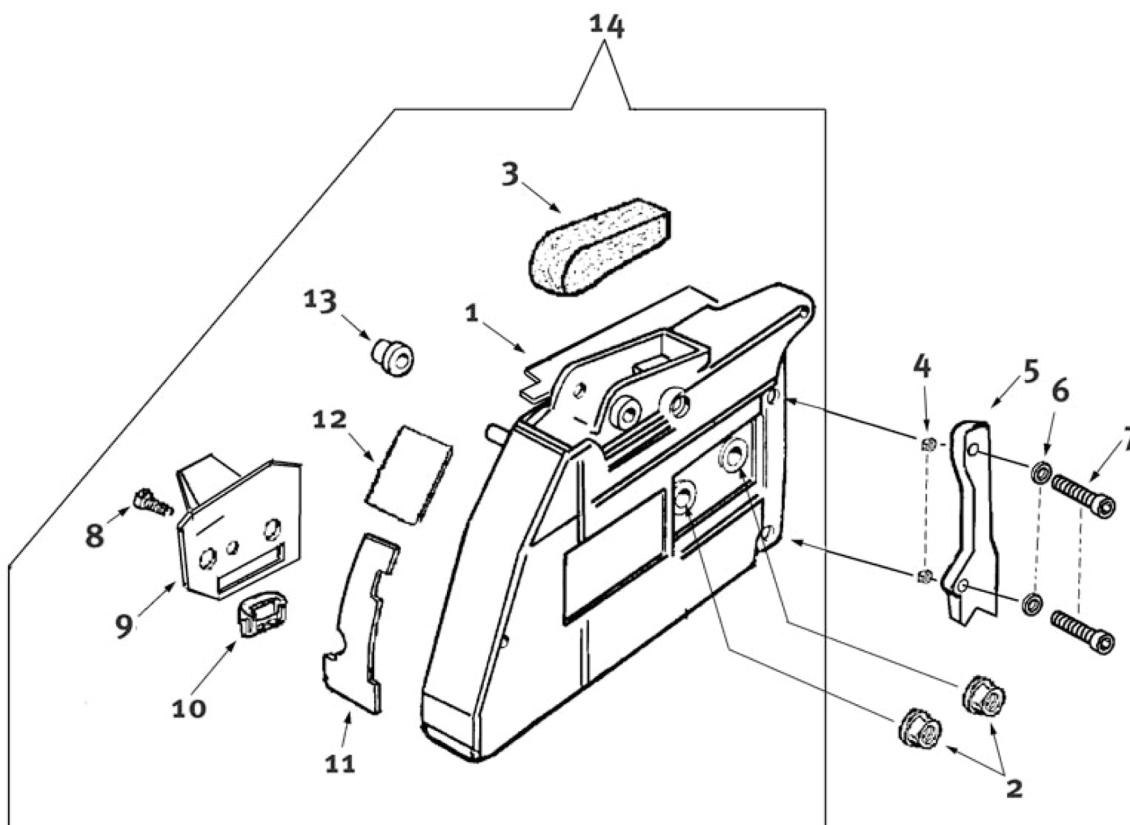
Key #	Part No.	Description	MSRP
J01	545973	Cylinder Cover Assembly	\$61.10
J02	71752	Air Filter Canister, Polyester	\$20.70
J03	530473	Air Filter Cover	\$21.75
J04	73992	Filter Cover Screw	\$2.85
J05	73338	Filter Support	\$34.20
J06	71756	Filter Cover Gasket	\$11.40
J07	71771	Screw, Cylinder Cover, Long, Socket Head	\$1.60
J08	73336	Prefilter Plastic, Secondary Filter	\$11.40
J09	71758	Air Filter Flange	\$11.95
J10	73337	Filter Support Screw	\$0.65
J11	73335	Filter Canister Gasket	\$8.30
J12	71472	O-Ring	\$0.65
J13	71760	Tube Clamp	\$0.65
J14	505382	Compensator Tube	\$3.65
J15	71763	Breather Grommet	\$0.65
J16	71750	Throttle Assembly	\$11.40
J17	73331	O-Ring, Air Filter	\$2.10
J18	73897	Washer	\$0.65



**For saws with serial  
number starting 967  
& 977**

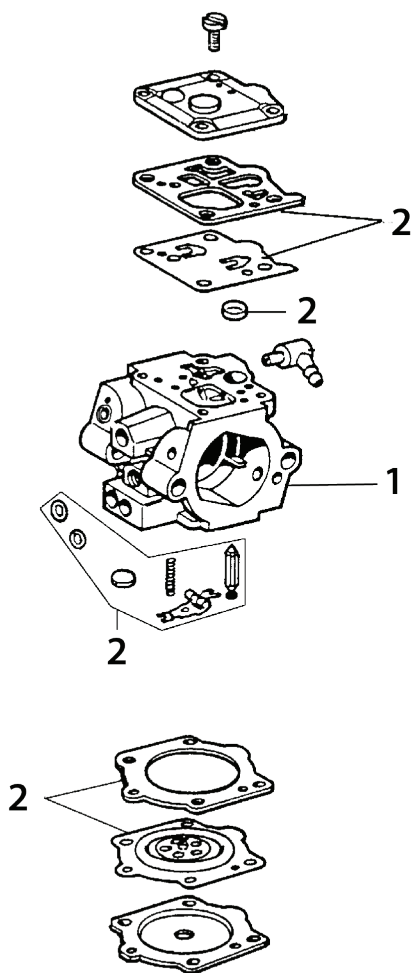
Key #	Part No.	Description	serial number starting 967	serial number starting 977	MSRP
K01	576680	Mud Flap Kit	X	X	\$30.00
K02	71532	WallWalker® Lever Arm	X	X	\$96.30
K03	71531	Mud Flap Clamp	X	X	\$5.70
K04	505469	Screw & Washer	X	X	\$1.20
K05	71479	Mud Flap Screw	X	X	\$0.65
K06	73951	Washer	X	X	\$0.65
K08	71469	Water Hose Gasket		X	\$5.70
K09	545975	Fitting	X	X	\$5.70
K10	545976	Clip	X	X	\$0.35
K11	71457	Ring Nut	X	X	\$11.40
K12	71468	Water Hose O-Ring	X	X	\$0.70
K13	71458	Water Shut-Off Valve	X	X	\$17.60
K14	71454	Fitting	X	X	\$4.15
K15	71455	Tube	X	X	\$2.60
K16	71465	Hose Clamp	X	X	\$3.65
K17	71461	Hose Hanger	X	X	\$2.60
K18	71464	Water Hose Cover	X	X	\$3.65
K19	71463	Water Hose Screw	X	X	\$6.25
K20	71453	Fitting	X	X	\$5.20
K21	71456	Copper Washer	X	X	\$1.05
K22	73923	Water Tank Cap	X	X	\$18.65
K23	73448	Fuel Cap O-Ring	X	X	\$17.60
K24	71459	Tube	X	X	\$6.25
K25	71470	Fitting	X	X	\$5.20
K26	71471	Fitting	X	X	\$9.85
K27	71472	O-Ring	X	X	\$0.65
K28	71744	Hose Hanger Button	X	X	\$0.65

## For saws with serial number starting 967 & 977



Key #	Part No.	Description	MSRP
L01	71743	Side Cover Insert, Top	\$2.10
L02	73958	Side Cover Nut	\$1.80
L03	71462	Chain Cover Cap	\$1.60
L04	73367	Nut	\$0.50
L05	71533	WallWalker Side Arm	\$17.60
L06	73951	Washer	\$0.65
L07	507355	WallWalker Side Arm Screw	\$0.65
L08	71487	Screw	\$0.65
L09	71447	Side Cover Plate	\$6.75
L10	73957	Lower Guard	\$13.50
L11	73972	Side Cover Insert, Bottom Rear	\$6.75
L12	73948	Side Cover Insert, Top Rear	\$2.10
L13	73310	Rubber Bumper Cover	\$1.60
L14	528659	Side Cover Assembly, Complete	\$84.90

## For saws with serial number starting 967 & 977



Key #	Part No.	Description	MSRP
M01	528628	Carburetor, Walbro WJ-122B	\$141.80
M02	73996	Carburetor Repair Kit	\$37.30



**680GC Replacement Parts & Accessories Price List**

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